

North Carolina State University

College of Textiles and Industrial Extension Service

certify that

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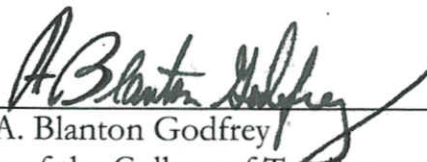
IBM

this tenth of December, 2009

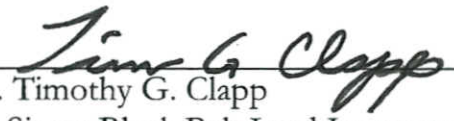
has successfully completed the

**Six Sigma Black Belt
Training and Examination**





Dr. A. Blanton Godfrey
Dean of the College of Textiles



Dr. Timothy G. Clapp
Six Sigma Black Belt Lead Instructor